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D5357-041
Job Sheet 185724



Part No: D5357-041

Job Qty: 2 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A 15.10.28 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.11 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Large Fab-3		18L
110	Large Fab	2 pcs	11/23/18	11/23/18	0.00	2.13	Large Fab 1		18L
120	QC	2 pcs	11/23/18	11/23/18	0.00	0.00	QC9		18L
130	QC	2 pcs	11/23/18	11/23/18	0.00	0.00	QC5		18L
140	Small Fab	2 pcs	11/23/18	11/23/18	0.00	1.05	Small Fab-9		18L
150	QC	2 pcs	11/23/18	11/23/18	0.00	0.00	QC5		18L
160	Packaging	2 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		18L
170	QC21-SA	2 Ea	11/23/18	11/23/18	0.00	0.00	QC21		18L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4794-3	Stud	4 pcs (2 ea)	90-Start up Operation	5059007
M3Q4TR0.500W.049	304 Round Tube .500 X .049W	4 ft (2 ea)	90-Start up Operation	5126572
AN3C3A	Bolt	4 Ea (2 ea)	140-Small Fab	5122331
AN665-34R	Clevis	4 Ea (2 ea)	140-Small Fab	3095243
D2690-6	Lanyard	4 Ea (2 ea)	140-Small Fab	5134239
MS17984-C405	Pin, Quick Release	4 Ea (2 ea)	140-Small Fab	5039033
MS21043-3	Nut	4 Ea (2 ea)	140-Small Fab	5109966
MS21919WCF8	Clamp	4 Ea (2 ea)	140-Small Fab	503876543
NAS1149C0332R	Washer	8 Ea (4 ea)	140-Small Fab	5104354
NAS509-4C	Nut	4 Ea (2 ea)	140-Small Fab	5134695

46.88 - 3.90' 1.95

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4794-3	4	16	0
	M304TR0.500W.049	4	173	0
140-Small Fab	AN3C3A	4	57	0
	AN665-34R	4	22	0
	D2690-6	4	57	0
	MS17984-C405	4	17	0
	MS21043-3	4	704	0
	MS21919WCF8	4	28	0
	NAS1149C0332R	8	3,050	0
	NAS509-4C	4	15	0

Part Specifications

Specifications could not be found.

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Container No: S141743



Part: D5357-041

Job No: 185724

Serial No/Batch: S141743

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/03/19